

SynSel Energy: Succeeding against the Backdrop of KiOR



All Second-Generation Biofuel technology is not the same . . . the closing of the Columbus, MS KiOR plant and KiOR's bankruptcy in 2014 continues to cast a dark shadow on the biofuel industry. However, there is an alternative that actually delivers on past claims – **SynSel Biorefineries**.

	KiOR	SynSel
Invented By	BIOeCON	A leading US energy & environmental R&D firm
Funded By	Kholsla Ventures & other venture capitalists	US DOE, an international gas & oil company, & other sponsors
Developed By	KiOR	The R&D firm & the international gas & oil company
Founding Technology	Catalytic Pyrolysis <ul style="list-style-type: none">- Removes oxygen from devolatilized biomass vapors (w/o H₂) to create biofuel- Uses FCC reactor technology extensively used in the petro-industry & designed for liquids	Hydropyrolysis <ul style="list-style-type: none">- Converts the biomass into a molecular gas which then is stripped of its oxygenated compounds in the presence of H₂- Uses Bubbling Fluidized Bed reactor technology typical of boilers/gasifiers & specifically designed to handle solids
Fuel Quality	<ul style="list-style-type: none">- A synthetic crude oil that needed to be further refined- Fuel had high levels of carbon (coke) and aromatic products- Oxygenated fuel also created high concentrations of acids and alcohols	<ul style="list-style-type: none">- A stable, drop-in renewable hydrocarbon fuel- Fuel has negligible oxygenation and aromatic content- Guarantee for fuel quality and yield by the International Gas & Oil Company <p>Fuel meets the following requirements:</p> <ul style="list-style-type: none">- Gasoline: ASTM D4814- Diesel: ASTM D975- Aviation: Jet A1/JP8 (freeze pt.: -80° vs. -47°C for A1/JP8)
Technology Readiness	<ul style="list-style-type: none">- Inconclusive pilot & demonstration plant testing- Construction of commercial plant commenced prior to the validation of technology at the demonstration plant level- Closed commercial plant in Columbus, MS	<ul style="list-style-type: none">- Over 7,000 continuous hours of pilot testing by the R&D firm- A demonstration plant is under construction & will be operational in Q1 2017- SynSel construction funds will not be released until demonstration plant is validated in Q2 2017
Challenges	<ul style="list-style-type: none">- Yield & quality issues: low yields, water mixed with bio-oil in the effluent, & prohibitively expensive catalyst	<ul style="list-style-type: none">- Technology not yet proven at larger scale, demonstration plant under construction