SynSel Enviro Industrial Parks:

Leveraging process waste byproducts to create value-add jobs, products & services

SynSel

Declarations

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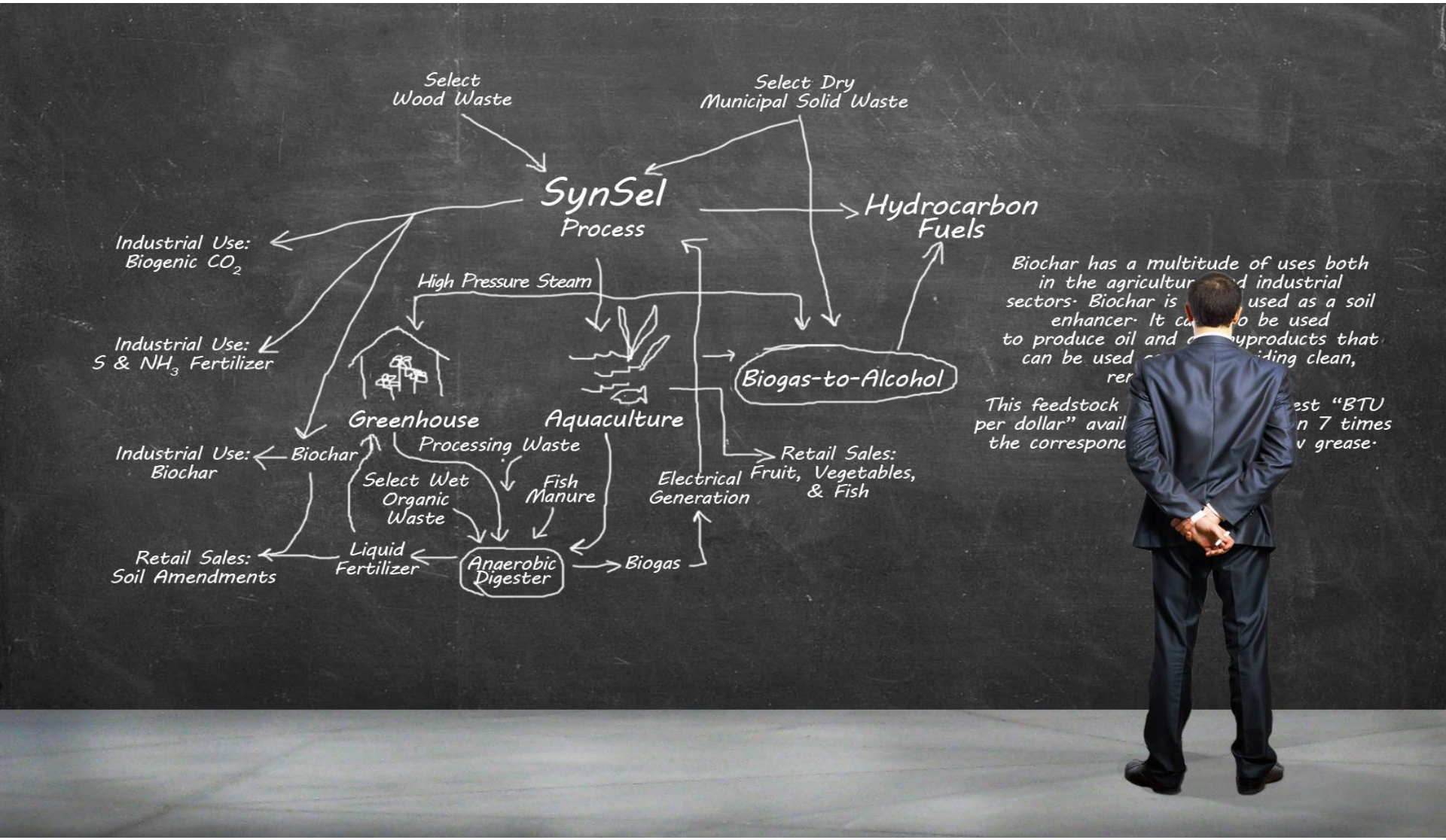
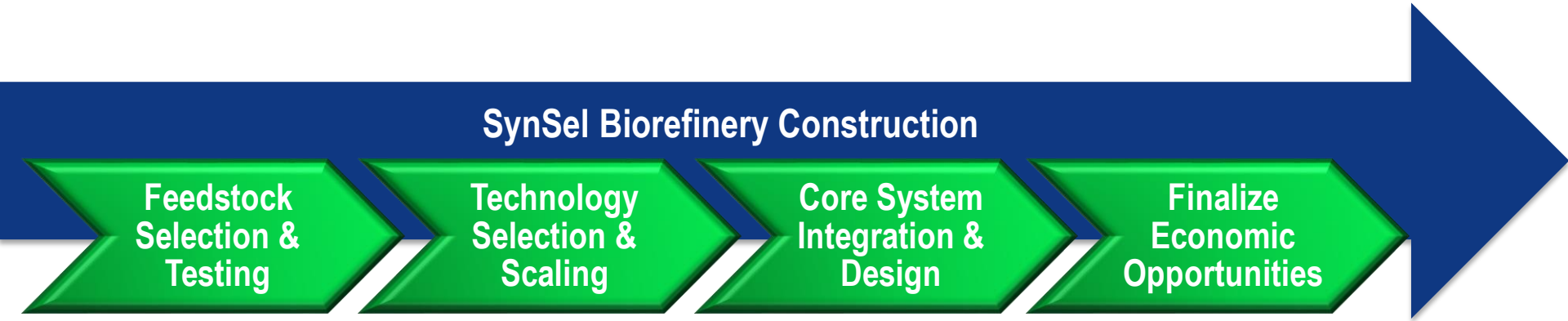
Purpose

- SynSel Bio-Refineries serve as the anchor to ***Enviro Industrial Parks (EIPs)***, where process waste byproducts are leveraged to create value-add products & services.
- SynSel partners with leading technology providers, business leaders, & local stakeholders to build community resiliency & further solve the local issues of:
  - Long-term job creation
  - Waste mitigation
  - Local food production
- Complementary technologies are integrated with SynSel Biorefineries to approach near zero-waste, end-to-end waste mitigation systems.

Repeatable Templates for Integrated Systems



EIP Master Planning



Choose local feedstock that is economically viable and has consistent, long-term availability.

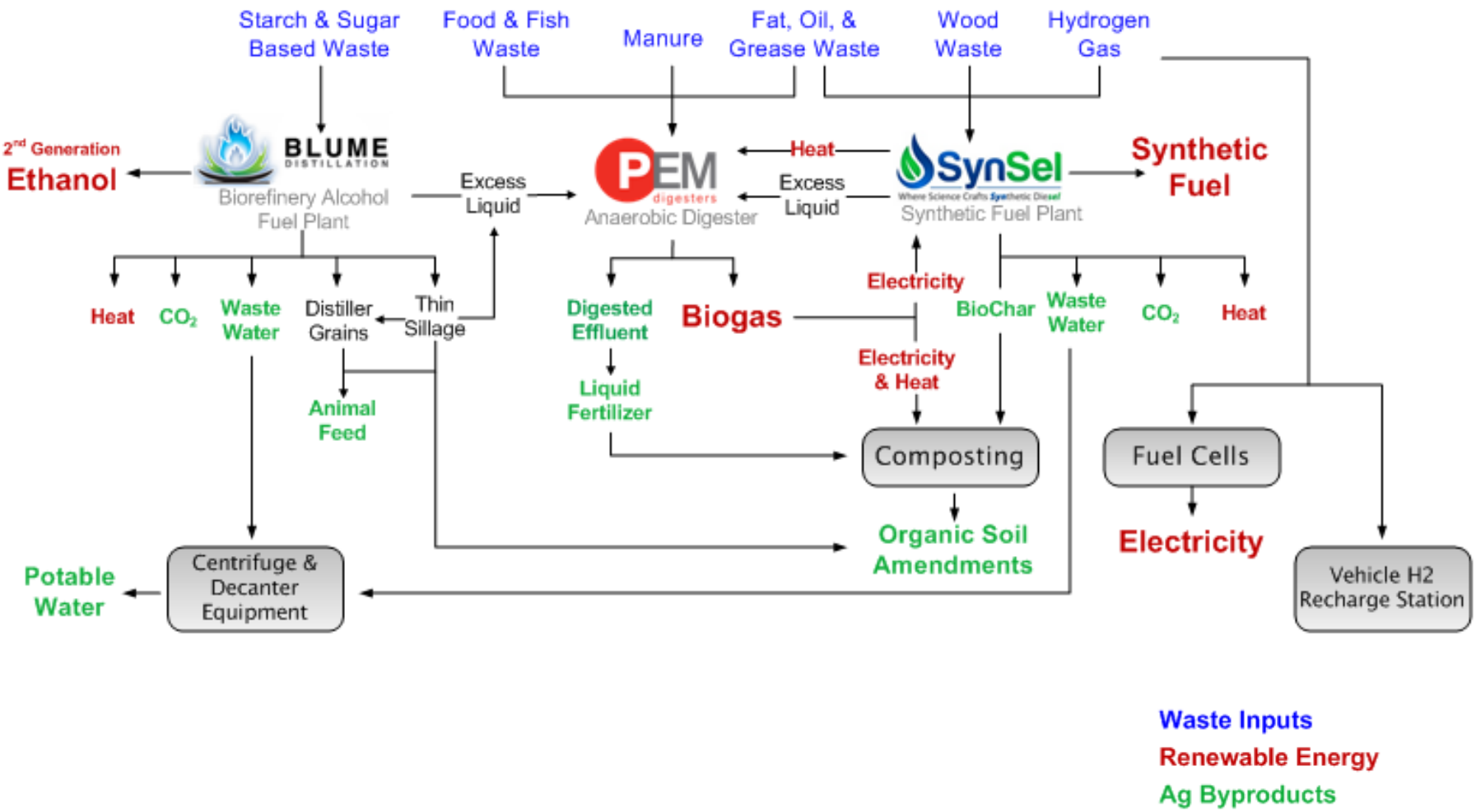
Select technologies that maximize the value of the available feedstock & waste heat of the Biorefinery.

Finalize core technologies & support equipment into the final system design.

Integrate downstream business opportunities based on available outputs.

EIP Mission: develop turn key, closed-loop, & carbon neutral systems that provide zero-waste solutions.

EIP Waste-to-Energy & Value-Add Byproducts



EIP Technology Considerations

- SynSel is committed to incorporating best-in-breed technologies into its Enviro Industrial Parks that:
  - Sensibly use the biorefinery's waste heat, biochar, water, & CO_2
  - Maximize the return from available local feedstocks
- Technologies under consideration include:
  - Hydrogen Generation Plants
  - Anaerobic Digesters (AD)
  - Gasification
  - Gas-to-Liquid Micro Plants
  - Composting Operations
  - Geo-thermal Facilities
  - Fuel Cells: H_2 to Electric
  - Heat-to-Electric Plants
  - Solar/Wind-to-Electric
  - Microturbines: Methane-to-Electric
  - Ag Waste-to-Alcohol
  - Absorption Chilling

Downstream Economic Opportunities

- The clustering of manufacturing & service businesses near a SynSel plant allows for the sharing of resources: infrastructure, inputs, & information.
- A few of the possible contributors/benefactors include:
  - Data centers
  - Greenhouse Vegetable & Fish Growing Operations
  - Organic soil amendments & fertilizer plants
  - Biogenic CO_2 production plants
  - H_2 generation facilities
  - H_2 vehicle re-fill terminals
  - Food & meat processing plants
  - Ag CAFOs & crop fields
  - Animal feed production facilities
  - Re-forestation with hybrid poplars
  - Clean diesel/gasoline blending stations & terminals

Summary of Potential On-Site EIP Initiatives

- **Data Centers**: serves as anchor to SynSel EIPs with an est. 60% of the EIP cost; takes advantage of ultra-high reliability & security of onsite, inexpensive energy sources
- **Greenhouses**: Uses inexpensive heating, CO_2, & low cost electricity for lighting; consumes onsite produced soil amendments & fertilizer; produces locally grown produce
- **Fish Farms:** Uses inexpensive heating; contributes fish waste to soil amendment production; produces locally raised high demand proteins
- **Anaerobic Digesters**: Uses inexpensive heating to process local wet waste; biogas to produces heat/electricity; generates nutrient-rich liquid fertilizer & biogas
- **Vehicle Re-Charge and Fuel-Blending Stations:** Uses onsite H_2, biomethane, alcohol, gasoline & diesel
- **Alcohol Production**: Converts agriculture waste to alcohol
- **Wind & Solar**: Supplements electric & heat needs
- **Fuel Cells**: Uses onsite H_2 to create electricity
- **Geothermal**: Supplements cooling needs

Foundational Pillar: Water Reclamation

- In addition to SynSel's commitment to biorefinery greenhouse gas emission reduction, onsite water reclamation technologies will be implemented to process waste water at the SynSel Biorefinery & throughout the Enviro Industrial Park.
- This onsite waste water processing will minimize the impact for treatment by local waste water treatment plants.
- Nutrients & heavy metals will be separated from waste liquids.
- Waste liquids may be further processed into potable water or land applied as irrigation.

Key Opportunities: Data Centers

- SynSel Enviro Industrial Parks hold the keys to economically efficient Data Centers due to utilization Biorefinery waste heat
- Security and Reliability are vital criteria for Data Centers: On-site production of electricity, methane, diesel fuel, H_2 and ethanol is highly desirable and unique
- Data Centers diversify the work force, community and economy and require 7x24 career jobs
- Target Clients: Google, Facebook, Amazon, Microsoft, Apple, IBM, Oracle, Intel, eBay, Cisco Systems, Yahoo, AMD, HP, Netflix, Tesla Motors, among others.
- In a bit of irony, the information/content life cycle goes full circle as SynSel Biorefineries get constructed on the land of shuttered paper mills closed due to the digital transformation age; thus, data centers now become the new “factories” of the “paperless age”.

Key Opportunities: Greenhouses

- Demand for greenhouse vegetable & fish growing operations is increasing due to:
  - Requests for locally-produced & sustainable food sources
  - Job creation potential.
- Yet greenhouses are faced with rising:
  - ***Energy Costs*** to heat, cool, & light operations
  - ***Fertilizer Costs*** for vegetable raising operations;
  - ***Waste Disposal Costs***.
- Hydroponic Greenhouses in SynSel Enviro Industrial Parks benefit from:
  - Energy Production: Heat from the SynSel Bio-Refinery & Biogas from Anaerobic Digesters, Electric from Wind, Solar, Methane and Waste Heat, Alcohol from Ag Waste/Ethanol plants.
  - Nutrients Source: Liquid fertilizer from Anaerobic Digesters & silage from Distillation Plants, animal feed from alcohol plant output.
  - Carbon Dioxide: Excess $C0_2$ from the SynSel Biorefinery & Distillation Plants to enhance the growing atmosphere for higher production.
  - Waste Mitigation: Anaerobic Digestion, Distillation, & composting of vegetable waste.

Key Opportunities: Super Soil Amendments

- The combination of Biochar, Digestate, Silage, Ammonia Water & Compost creates a superior soil amendment with:
  - Enhanced soil structure
  - Increased water holding capacity
  - Rich nutrient concentrations
- This valuable soil amendment has direct application in conventional greenhouse growing operations, agricultural field application, & retail sale.

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